

PINE OIL

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SECTION 1: IDENTIFICATION

1.1 GHS Product identifier:

PINE OIL  
Terpineol oil; Pine tar oil (terpene alcohol mixture, predominantly  $\alpha$ -terpineol)  
CAS: 8002-09-3

Other means of identification:

Not relevant

1.2 Recommended use of the chemical and restrictions on use:

Relevant uses: Ore flotation (froth flotation collector/frother), solvent, disinfectant & cleaning-fluid fragrance base, textile and paper industry auxiliary, industrial deodorant. For industrial user only.  
Uses advised against: All uses not specified in this section or in section 7.3. Not for food, drug or direct cosmetic application.

1.3 Supplier's details:

SURAJ CHEMICALS  
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Email: sales@surajchemicals.com | Website: www.surajchemicals.com  
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1.4 Emergency phone number:

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SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture:

GHS:  
Classification of this product has been carried out in accordance with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS).

|                   |                                                                        |
|-------------------|------------------------------------------------------------------------|
| Flam. Liq. 3      | Flammable liquid, Category 3, H226                                     |
| Asp. Tox. 1       | Aspiration hazard, Category 1, H304                                    |
| Skin Irrit. 2     | Skin irritation, Category 2, H315                                      |
| Eye Irrit. 2      | Eye irritation, Category 2, H319                                       |
| Skin Sens. 1      | Skin sensitisation, Category 1, H317                                   |
| Aquatic Chronic 2 | Hazardous to the aquatic environment, chronic hazard, Category 2, H411 |

2.2 GHS label elements, including precautionary statements:

GHS: Danger

Hazard statements:

Flam. Liq. 3: H226 – Flammable liquid and vapour.  
Asp. Tox. 1: H304 – May be fatal if swallowed and enters airways.  
Skin Irrit. 2: H315 – Causes skin irritation.  
Eye Irrit. 2: H319 – Causes serious eye irritation.  
Skin Sens. 1: H317 – May cause an allergic skin reaction.  
Aquatic Chronic 2: H411 – Toxic to aquatic life with long lasting effects.

Precautionary statements:

P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233: Keep container tightly closed.  
P264: Wash hands thoroughly after handling.  
P273: Avoid release to the environment.  
P280: Wear protective gloves/protective clothing/eye protection.  
P301+P310: IF SWALLOWED: Immediately call a POISON CENTER/doctor. Do NOT induce vomiting.  
P302+P352: IF ON SKIN: Wash with plenty of water.  
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P370+P378: In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.  
P403+P235: Store in a well-ventilated place. Keep cool.  
P501: Dispose of contents/container in accordance with local/regional/national regulations.

2.3 Other hazards which do not result in classification:

Not relevant. Vapours may form flammable/explosive mixtures with air above the flash point.

SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

3.1 Substances:

Chemical description: Pine Oil (mixture of terpene alcohols, principally  $\alpha$ -terpineol, obtained by steam distillation/fractionation of pine wood or as a by-product of the Kraft pulping process)  
In accordance with Annex 4.3.3 of the GHS, the product contains:

| Identification | Chemical Name / Classification                                                                                                                                     | Concentration |
|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| CAS: 8002-09-3 | Pine Oil (terpene alcohols) — Flam. Liq. 3: H226; Asp. Tox. 1: H304; Skin Irrit. 2: H315; Eye Irrit. 2: H319; Skin Sens. 1: H317; Aquatic Chronic 2: H411 – Danger | ≥ 90%         |

To obtain more information on the hazards of the substances, consult sections 11, 12 and 16.

3.2 Mixtures:

Non-applicable

SECTION 4: FIRST AID MEASURES

4.1 Description of necessary first-aid measures:

Request medical assistance immediately, showing the SDS of this product.

**By inhalation:**  
Remove the person affected to fresh air and keep at rest in a position comfortable for breathing. Seek medical attention if discomfort persists.

**By skin contact:**  
Remove contaminated clothing and footwear. Wash skin thoroughly with plenty of water and soap. If irritation or an allergic reaction develops, seek medical advice.

**By eye contact:**  
Rinse eyes thoroughly with lukewarm water for at least 15 minutes, holding eyelids apart. Remove contact lenses if present and easy to do. Seek medical attention if irritation persists.

**By ingestion/aspiration:**  
Do NOT induce vomiting due to aspiration hazard. Rinse mouth with water. Seek immediate medical attention, showing this SDS.

**4.2 Most important symptoms/effects, acute and delayed:**  
Acute and delayed effects are indicated in sections 2 and 11. May cause skin/eye irritation and allergic skin reactions on repeated contact. Aspiration into the lungs during ingestion or vomiting can cause chemical pneumonitis.

**4.3 Indication of immediate medical attention and special treatment needed, if necessary:**  
Treat symptomatically. If aspiration is suspected, monitor for signs of chemical pneumonitis.

SECTION 5: FIRE-FIGHTING MEASURES

**5.1 Suitable extinguishing media:**  
**Suitable:** Dry chemical powder, carbon dioxide (CO<sup>2</sup>), alcohol-resistant foam, dry sand  
**Unsuitable:** Do not use a solid water jet, as it may scatter and spread the fire.

**5.2 Specific hazards arising from the chemical:**  
Flammable liquid. Vapours are heavier than air and may travel along the ground to an ignition source and flash back. Combustion may produce carbon monoxide, carbon dioxide and irritant smoke.

**5.3 Special protective actions for fire-fighters:**  
Evacuate all non-essential personnel. Wear self-contained breathing apparatus (SCBA) and full protective clothing. Cool fire-exposed containers with water spray from a safe distance.

**Additional provisions:**  
Prevent fire-fighting water from entering drains or watercourses. Contain runoff.

SECTION 6: ACCIDENTAL RELEASE MEASURES

**6.1 Personal precautions, protective equipment and emergency procedures:**  
**For non-emergency personnel:**  
Eliminate all ignition sources. Ensure adequate ventilation. Use personal protective equipment as per section 8. Evacuate non-essential personnel.

**For emergency responders:**  
Wear appropriate protective equipment. Prevent access by unprotected persons.

**6.2 Environmental precautions:**  
Prevent entry into drains, sewers, watercourses and soil, as the product is toxic to aquatic organisms. Contain the spill and notify authorities if environmental contamination occurs.

**6.3 Methods and materials for containment and cleaning up:**  
Contain spillage with sand, earth or other inert absorbent material. Collect into suitable closed containers for disposal. Do not use combustible materials for absorption. Ventilate the area.

**6.4 Reference to other sections:**  
See sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

**7.1 Precautions for safe handling:**  
**A. General precautions for safe use:**  
Handle away from heat, sparks, open flames and other ignition sources. Avoid inhalation of vapours and contact with skin and eyes. Use only with adequate ventilation.

**B. Technical recommendations for the prevention of fires and explosions:**  
Ground and bond containers during transfer operations. Use spark-proof tools and explosion-proof electrical equipment where vapours may accumulate.

**C. Technical recommendations on general occupational hygiene:**  
Do not eat, drink or smoke while handling the product. Wash hands after handling.

**D. Technical recommendations to prevent environmental risks:**  
Prevent spillage from entering drains or watercourses. Follow the protective measures given in section 8.

**7.2 Conditions for safe storage, including any incompatibilities:**  
**A. Specific storage requirements:**

|               |                                           |
|---------------|-------------------------------------------|
| Minimum Temp. | 5°C                                       |
| Maximum Temp. | 35°C                                      |
| Maximum time  | 12 Months (in sealed original containers) |

**B. General conditions for storage:**  
Store in tightly closed containers in a cool, dry, well-ventilated place away from heat, sunlight and oxidising agents. Keep away from ignition sources.

**7.3 Specific end use(s):**  
Except for the instructions already specified, it is not necessary to provide any special recommendation regarding the uses of this product.

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

**8.1 Control parameters:**  
No specific occupational exposure limit has been established for pine oil under the Factories Act, 1948. Treat as a nuisance vapour/general organic solvent; maintain exposure as low as reasonably practicable.

| Identification             | Occupational Exposure Limit Type | Value                                              |
|----------------------------|----------------------------------|----------------------------------------------------|
| Pine Oil<br>CAS: 8002-09-3 | No established OEL               | Not established – apply general dust/vapour limits |

**8.2 Appropriate engineering controls:**  
Use local exhaust ventilation where vapours may be generated. Ensure eyewash stations and safety showers are accessible.

**B. Respiratory protection:**  
Not normally required with adequate ventilation. In case of insufficient ventilation, use an organic vapour filter mask.

**C. Specific protection for the hands:**  
Chemical-resistant gloves (nitrile or neoprene). Replace at any sign of degradation.

**D. Eye and face protection:**  
Safety glasses with side shields or chemical splash goggles.

**E. Bodily protection:**  
Antistatic protective clothing and closed footwear. Flame-resistant clothing where flammable atmospheres may be present.

**F. Additional emergency measures:**

Emergency shower and eyewash stations should be available near the work area.

Environmental exposure controls:

Avoid environmental spillage of both the product and its container. See subsection 7.1.D.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties:

| Appearance                                 |                                                                   |
|--------------------------------------------|-------------------------------------------------------------------|
| Physical state at 20°C                     | Liquid                                                            |
| Appearance                                 | Clear mobile liquid                                               |
| Color                                      | Colorless to pale yellow                                          |
| Odor                                       | Characteristic pine/terpene odor                                  |
| Odour threshold                            | Not established                                                   |
| Volatility                                 |                                                                   |
| Boiling point at atmospheric pressure      | 175 – 220°C (range, terpene alcohol mixture)                      |
| Vapour pressure at 20°C                    | < 1 mmHg                                                          |
| Evaporation rate at 20°C                   | Slower than n-butyl acetate                                       |
| Product Description                        |                                                                   |
| Density / Relative density at 20°C         | 0.85 – 0.93 g/cm³                                                 |
| Dynamic / Kinematic viscosity              | Low viscosity, mobile liquid                                      |
| Concentration                              | Not relevant *                                                    |
| pH                                         | Not relevant (water-insoluble organic liquid)                     |
| Vapour density at 20°C                     | > 1 (heavier than air)                                            |
| Partition coefficient n-octanol/water 20°C | Log Pow ~ 2.7 – 3.3 (typical for terpene alcohols)                |
| Solubility in water at 20°C                | Sparingly soluble (~2.5 g/L); miscible with most organic solvents |
| Decomposition temperature                  | Not established                                                   |
| Melting point/freezing point               | < -50°C                                                           |
| Flammability                               |                                                                   |
| Flash Point                                | 74 – 80°C (closed cup, typical)                                   |
| Flammability (solid, gas)                  | Non-applicable (liquid)                                           |
| Autoignition temperature                   | ≈ 240°C                                                           |
| Lower / Upper flammability limit           | 0.8% / 6% (v/v, typical terpene range)                            |
| Particle Characteristics                   |                                                                   |
| Median equivalent diameter                 | Non-applicable (liquid)                                           |

\* Not relevant due to the nature of the product, not providing information on the properties of its hazards.

9.2 Other information:

|                         |                                |
|-------------------------|--------------------------------|
| Explosive properties    | Not explosive                  |
| Oxidising properties    | Not oxidising                  |
| Corrosive to metals     | Not corrosive to common metals |
| Heat of combustion      | Not established                |
| Surface tension at 20°C | Not established                |
| Refraction index        | ~1.48 – 1.49 (typical)         |

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity:

Stable under normal conditions of use and storage. Can react with strong oxidising agents.

10.2 Chemical stability:

Chemically stable under the indicated conditions of storage, handling and use. May darken/oxidise slowly on prolonged exposure to air and light.

10.3 Possibility of hazardous reactions:

Under the specified conditions, hazardous reactions that lead to excessive temperatures or pressure are not expected.

10.4 Conditions to avoid:

| Shock/Friction | Contact with Air                          | Increase in Temperature      | Sunlight                        | Humidity             |
|----------------|-------------------------------------------|------------------------------|---------------------------------|----------------------|
| Not applicable | Avoid prolonged exposure (slow oxidation) | Danger near ignition sources | Avoid direct/prolonged exposure | No particular hazard |

10.5 Incompatible materials:

| Strong Oxidising Agents | Strong Acids  | Ignition Sources |
|-------------------------|---------------|------------------|
| Avoid contact           | Avoid contact | Keep away        |

10.6 Hazardous decomposition products:

Combustion may produce carbon monoxide, carbon dioxide and irritant smoke/fumes.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects:

In case of exposure that is repetitive, prolonged, or at concentrations higher than the recommended occupational exposure limits, adverse health effects may result depending on the means of exposure:

A. Ingestion (acute effect):

Harmful if swallowed. May be fatal if swallowed and enters airways (aspiration hazard) due to low viscosity.

B. Inhalation (acute effect):

Vapours may cause irritation of the respiratory tract and headache/dizziness at high concentrations.

**C. Contact with skin and eyes (acute effect):**  
Causes skin irritation and serious eye irritation. May cause an allergic skin reaction (sensitiser).

**D. CMR effects (carcinogenicity, mutagenicity, reproductive toxicity):**  
Classification criteria for carcinogenicity, mutagenicity and reproductive toxicity are not met based on available data. IARC: Not listed.

**E. Sensitizing effects:**  
May cause an allergic skin reaction (H317) on repeated or prolonged contact.

**F. Specific target organ toxicity (STOT) – single exposure:**  
May cause respiratory irritation at high vapour concentrations; not classified based on available data.

**G. Specific target organ toxicity (STOT) – repeated exposure:**  
Classification criteria are not met based on available data.

**H. Aspiration hazard:**  
May be fatal if swallowed and enters airways (H304).

Product-specific toxicological information:

| Identification             | Acute Toxicity                                                       | Genus  |
|----------------------------|----------------------------------------------------------------------|--------|
| Pine Oil<br>CAS: 8002-09-3 | LD50 oral: ~2500 – 3600 mg/kg (typical for terpene alcohol mixtures) | Rat    |
|                            | LD50 dermal: >5000 mg/kg                                             | Rabbit |
|                            | LC50 inhalation: Not established                                     | –      |

SECTION 12: ECOLOGICAL INFORMATION

Toxic to aquatic life with long lasting effects.

12.1 Toxicity:

| Identification             | Acute Toxicity                                              | Species       | Genus                |
|----------------------------|-------------------------------------------------------------|---------------|----------------------|
| Pine Oil<br>CAS: 8002-09-3 | LC50: 1 – 10 mg/L (96h, typical range for terpene mixtures) | Not specified | Fish                 |
|                            | EC50: 1 – 10 mg/L (48h)                                     | Not specified | Crustacean (Daphnia) |

**12.2 Persistence and degradability:**  
Readily biodegradable (terpene alcohols generally biodegrade readily under aerobic conditions).

**12.3 Bioaccumulative potential:**  
Low potential for bioaccumulation expected based on Log Pow; not extensively studied for this mixture.

12.4 Mobility in soil:

| Koc             | Henry           | Dry Soil                         | Moist Soil                       |
|-----------------|-----------------|----------------------------------|----------------------------------|
| Not established | Not established | Expected to be moderately mobile | Expected to be moderately mobile |

**12.5 Results of PBT and vPvB assessment:**  
Not classified as PBT or vPvB based on available data.

**12.6 Other adverse effects:**  
Not described

SECTION 13: DISPOSAL CONSIDERATIONS

**13.1 Disposal methods:**  
Do not discharge into drains or watercourses. Collect and dispose of via a licensed hazardous waste contractor in accordance with local regulations. Incineration in a permitted facility is the preferred disposal route. Empty containers may retain product residue; handle as contaminated packaging.  
Refer to national and local regulations on waste management.

SECTION 14: TRANSPORT INFORMATION

Transport of dangerous goods by land (ADR 2023 / RID 2023):

|                                                          |                                            |
|----------------------------------------------------------|--------------------------------------------|
| 14.1 UN number                                           | UN1272                                     |
| 14.2 UN proper shipping name                             | PINE OIL                                   |
| 14.3 Transport hazard class(es)                          | 3                                          |
| 14.4 Packing group                                       | III                                        |
| 14.5 Environmental hazard                                | Yes                                        |
| 14.6 Special precautions for user                        | Physico-chemical properties: see section 9 |
| 14.7 Transport in bulk (Annex II MARPOL 73/78, IBC Code) | Not relevant                               |

Transport of dangerous goods by sea (IMDG 41-22):

|                                                          |                                               |
|----------------------------------------------------------|-----------------------------------------------|
| 14.1 UN number                                           | UN1272                                        |
| 14.2 UN proper shipping name                             | PINE OIL                                      |
| 14.3 Transport hazard class(es)                          | 3                                             |
| 14.4 Packing group                                       | III                                           |
| 14.5 Marine pollutant                                    | Yes                                           |
| 14.6 Special precautions for user                        | EmS Codes: F-E, S-D   Limited quantities: 5 L |
| 14.7 Transport in bulk (Annex II MARPOL 73/78, IBC Code) | Not relevant                                  |

Transport of dangerous goods by air (IATA/ICAO 2024):

|                                                          |                                            |
|----------------------------------------------------------|--------------------------------------------|
| 14.1 UN number                                           | UN1272                                     |
| 14.2 UN proper shipping name                             | PINE OIL                                   |
| 14.3 Transport hazard class(es)                          | 3                                          |
| 14.4 Packing group                                       | III                                        |
| 14.5 Environmental hazard                                | Yes                                        |
| 14.6 Special precautions for user                        | Physico-chemical properties: see section 9 |
| 14.7 Transport in bulk (Annex II MARPOL 73/78, IBC Code) | Not relevant                               |

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations specific for the product in question:

It is recommended to use the information included in this safety data sheet as data used in a risk evaluation of local circumstances, in order to establish the necessary risk prevention measures for the manipulation, use, storage and disposal of this product.

Other legislation:

Manufacture, Storage and Import of Hazardous Chemicals Rules, 1989  
The Factories Act, 1948 (Act No. 63 of 1948), as amended by the Factories (Amendment) Act, 1987 (Act 20 of 1987)  
Petroleum Rules, 2002 (flammable liquid storage, as applicable)

SECTION 16: OTHER INFORMATION

Legislation related to safety data sheets:

This safety data sheet has been designed in accordance with Annex 4 – Guidance on the preparation of Safety Data Sheets of the Globally Harmonized System of Classification and Labelling of Chemicals (GHS).

Texts of the legislative phrases mentioned in sections 2 and 3:

H226: Flammable liquid and vapour.  
H304: May be fatal if swallowed and enters airways.  
H315: Causes skin irritation.  
H317: May cause an allergic skin reaction.  
H319: Causes serious eye irritation.  
H411: Toxic to aquatic life with long lasting effects.

*The phrases indicated do not refer to the product itself; they are present merely for informative purposes and refer to the individual components which appear in section 3.*

Advice related to training:

Minimal training is recommended to prevent industrial risks for staff using this product, in order to facilitate their comprehension and interpretation of this safety data sheet, as well as the label on the product.

Principal bibliographical sources:

Publicly available GHS classification references and standard industrial chemical data compilations for terpene alcohol mixtures (Pine Oil, CAS 8002-09-3).

Abbreviations and acronyms:

ADR: European agreement concerning the international carriage of dangerous goods by road | IMDG: International maritime dangerous goods code | IATA: International Air Transport Association | ICAO: International Civil Aviation Organisation | LD50: Lethal Dose 50 | LC50: Lethal Concentration 50 | EC50: Effective Concentration 50 | Log-POW: Octanol-water partition coefficient | Koc: Partition coefficient of organic carbon | IARC: International Agency for Research on Cancer

The information contained in this safety data sheet is based on sources, technical knowledge and current legislation, without being able to guarantee its accuracy. This information cannot be considered a guarantee of the properties of the product; it is simply a description of the security requirements. The occupational methodology and conditions for users of this product are not within Suraj Chemicals' awareness or control, and it is ultimately the responsibility of the user to take the necessary measures to obtain the legal requirements concerning the manipulation, storage, use and disposal of chemical products. The information on this safety data sheet only refers to this product, which should not be used for needs other than those specified.

END OF SAFETY DATA SHEET